

July

#### 704.02.1 Aluminum Signs

Treat the etched sheeting with a light, tight adherent chromate conversion coating before applying the reflective sheeting. This coating must not leave a powdery residue and may leave a silvery iridescence to pale yellow appearance. Coat in accordance with ASTM [B921 or B449](#), Class 2, 10 to 35 milligrams thick per square foot (0.093 m<sup>2</sup>). Hot air dry the sheeting once coated. Apply and seal the reflectorized sheeting on the prepared aluminum sheeting following the reflective sheeting manufacturer's recommendations. Apply legends and borders in accordance with Subsection 704.01.10(B).

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